

Refrigerating COVID-19 vaccines with ultralow temperature freezers

How high-efficiency ULT freezers keep vaccines cold while saving energy

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Key takeaways

- COVID-19 vaccines need to be stored in ultralow temperature (ULT) freezers, which can maintain temperatures as low as -80° Celsius (C).
- These freezers consume a lot of energy, but there are efficient options that could save users about \$200 per year in energy costs.
- The equipment cost varies significantly depending on features and vendors, but most ULT freezers cost between \$12,000 and \$18,000.
- At least three utilities already offer rebates or incentives for this technology.

Contents

Which freezers are energy-efficient?
How much can energy-efficient ULT freezers save?
How much do efficient ULT freezers cost?
What utility programs exist for ULT freezers?

The life-changing COVID-19 vaccine needs to be stored at low and steady temperatures, which reduce

biological activity and preserve the vaccine. Standard laboratory-grade freezers that maintain a temperature of -20°C will work for the Moderna and Johnson & Johnson vaccines. But the Pfizer vaccine requires a ULT freezer, which is commercial equipment that can maintain a temperature of -80°C.

The Centers for Disease Control and Prevention "requires vaccines to be stored in high-performance freezers that meet strict specifications, according to the Emerging Technologies Coordinating Council's (ETCC's) <u>Ultra-</u> Low Temperature Freezers: Opening the Door to Energy Savings in Laboratories.

These ULT freezers are effective but they consume a lot of energy. Fortunately, there are energy-efficient options that utilities can incentivize and promote to reduce energy consumption while helping communities store and distribute the COVID vaccines.

Advances in ULT freezer technology helps other laboratory freezers too

Innovations in ULT freezer technology have advanced other areas of laboratory refrigeration. For example, the optimized fans, compressors, and condensers in energy-efficient ULT freezers are also in laboratory-grade freezers. It's also becoming more common to use natural hydrocarbon refrigerants.

Which freezers are energy-efficient?

ENERGY STAR has a specification for laboratory-grade and ultralow temperature freezers. To qualify, ULT freezers need to consume a maximum of 0.55 kilowatt-hours (kWh) per day per cubic foot at -75°C. You can find <u>ENERGY STAR Certified Lab Grade Refrigerators and Freezers</u> on its Product Finder page, which lets you filter the units by temperature. The organization also has a specification for laboratory-grade refrigerators, which can safely house the Moderna and Johnson & Johnson vaccines.

The ETCC's report and Southern California Edison's <u>In Search of Energy Efficiency Opportunities for</u> <u>Laboratory-Grade Freezers</u> (PDF) explain that ENERGY STAR could improve its specification with more research. However, the current specification is the best efficiency standard to use in the short term for energy-efficient vaccine storage.

How much can energy-efficient ULT freezers save?

Because the high-efficiency freezers use about half the energy of standard models (**figure 1**), they'll save users \$219 and 2,555 kWh per year compared to standard equipment (**figure 2**). The best available units will save customers even more. The reports from ETCC and Southern California Edison explain that simply turning a ULT freezer up to -70°C from -80°C can reduce energy usage by 30% and prolong compressor life. For more information about the savings potential, see the California Electronic Technical Reference Manual (eTRM),

Figure 1: High-efficiency units use about half the energy of standard models

These charts from the California eTRM show the unit energy consumption (UEC) for several highefficiency and standard ULT freezers at different temperature setpoints. The first table shows the UEC of empty freezers in an ENERGY STAR test, and the second table shows the UEC of full freezers in a field test. Based on the averages provided, a high-efficiency unit will consume between 0.3 and 0.45 kWh per cubic foot daily while a baseline unit will consume between 0.55 to 0.84 kWh per cubic foot daily.

			Unit energy consumption for a -80°C temperature setpoint		Unit energy consumption for a -70°C temperature setpoint		Unit energy consumption for a -75°C temperature setpoint (interpolated)	
Freezer	Freezer volume (f ³)	Refrigerant type	kWh/day	kWh/f³/day	kWh/day	kWh/f³/day	kWh/day	kWh/f³/day
High-effici	ency units							
Α	20.1	HFC	12.6	0.63	8.7	0.43	11.0	0.55
F	27.5	Natural	9.7	0.35	7.9	0.29	8.8	0.32
G	28.8	Natural	12.1	0.42	8.1	0.28	10.5	0.36
Н	19.4	Natural	10.4	0.54	7.1	0.36	9.1	0.47
1	27.5	Natural	8.7	0.32	7.0	0.25	7.9	0.29
Average		-		0.45		0.32	—	0.40
Standard e	efficiency uni	ts						
В	23.0	HFC/Natural blend	14.9	0.65	11.8	0.51	13.5	0.59
С	24.7	HFC	22.5	0.91	15.1	0.61	19.0	0.77
D	24.0	HFC	20.5	0.85	14.0	0.59	17.9	0.75
E	25.7	HFC	26.7	1.02	19.9	0.77	23.8	0.93
J	28.8	HFC/Natural blend	20.0	0.69	13.8	0.48	16.9	0.59
К	16.0	HFC	14.7	0.92	11.1	0.69	12.9	0.81
L	25.7	HFC	18.9	0.74	14.1	0.55	16.7	0.65
М	18.0	HFC	14.8	0.82	11.7	0.65	13.2	0.73
N	18.9	HFC	20.4	1.08	15.0	0.79	17.8	0.94
0	26.0	HFC	17.7	0.68	12.6	0.49	15.2	0.58
Average	_	-		0.84	1	0.61		0.73

ULT freezers' energy consumption in the ENERGY STAR test

Notes: Natural refrigerants are substances that can be found in nature, such as R290 and R170. HFCs are synthetic hydrofluourocarbons-based refrigerants, such as R-508, R-407D, R134, and R404-A. C = Celcius; f^3 = cubic feet; kWh = kilowatt-hour. © E Source; data from California Electronic Technical Reference Manual

ULT freezers' energy consumption in field test

Unit energy consumption for a

Unit energy consumption for a Unit energy consumption for a -75°C temperature setpoint -80°C temperature setpoint -70°C temperature setpoint (interpolated)

		-						
Freezer	Freezer volume (f ³)	Refrigerant type	kWh/day	kWh/f³/day	kWh/day	kWh/f³/day	kWh/day	kWh/f³/day
High-efficiency units								
A	20.1	HFC	10	0.5	7.2	0.36	9.4	0.47
F	27.5	Natural	9.6	0.35	7.6	0.28	8.6	0.31
G	28.8	Natural	9.5	0.33	7.5	0.26	10.2	0.35
Average		1 		0.39		0.20	1. 1.	0.38
Standard efficiency units								
В	23	HFC/Natural blend	14.5	0.63	12.0	0.52	13.0	0.57
С	24.7	HFC	18.1	0.73	10.5	0.43	14.7	0.60
D	24	HFC	16.9	0.7	13.4	0.56	16.1	0.67
E	25.7	HFC	23.3	0.91	17.9	0.70	21.8	0.85
Average	<u></u>	<u></u>		0.74		0.55	01-10	0.67

Notes: Natural refrigerants are substances that can be found in nature, such as R290 and R170. HFCs are synthetic hydrofluourocarbons-based refrigerants, such as R-508, R-407D, R134, and R404-A. C = Celcius; f³ = cubic feet; kWh = kilowatt-hour. © E Source; data from California Electronic Technical Reference Manual

Figure 2: ENERGY STAR freezers will save customers \$219 annually

This chart from the US Department of Energy lists the energy costs associated with baseline, ENERGY STAR, and the best available models of ULT freezers.

Performance metric	Best available equipment	ENERGY STAR equipment	Less efficient equipment
Annual energy use (kilowatt- hours)	2,646	4,745	7,300
Annual energy cost (\$)	227	408	627
Lifetime energy cost (\$)	2,005	3,596	5,532
Lifetime energy cost savings	3,527	1,936	Not applicable

 $\ensuremath{\mathbb{C}}$ E Source; data from US Department of Energy

How much do efficient ULT freezers cost?

We searched vendor websites and found that units range from about \$7,000 to \$30,000, but most cost between \$12,000 and \$18,000. For incremental cost, the ETCC study found that energy-efficient ULT freezers cost between \$1,000 and \$3,000 more than a standard model. The study also explains that prices vary a lot even among the same model from different purchasers and sellers.

Which companies manufacture ULT freezers?

According to ENERGY STAR's Product Finder, the following manufacturers offer qualified ULT freezers:

- B Medical
- Binder
- Eppendorf
- Haier
- Liebherr
- Nuaire
- Panasonic
- PHCbi
- Phononic
- Stirling Ultracold
- Thermo Fisher

What utility programs exist for ULT freezers?

We're aware of three active programs with incentives for ULT freezers.

Know someone who's interested in efficient vaccine refrigeration?

Email this report

Efficiency Works. The <u>Business New Construction</u> program that Efficiency Works administers for several Colorado utilities offers building owners \$450 incentives for ULT freezers. Units must be ENERGY STAR-certified, operate at less than -70°C, and consume less than 0.42 kWh per day per cubic foot.

PG&E. The utility offers rebates to commercial customers for installing energy-efficient refrigeration measures in its <u>Product Rebates</u>. ENERGY STAR-certified ULT freezers are eligible for rebates of \$300 (for 15 to 24 cubic feet) or \$600 (for 24 to 29 cubic feet).

SDG&E. This utility's <u>Business Energy Solutions Program</u> includes \$600 incentives for ULT freezers greater than 24 cubic feet. These incentives are only available to business customers whose monthly electric demand didn't exceed 200 kilowatts during the previous 12 months.

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